

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A support structure for supporting a pre-formed concrete section having a deck and at least two legs for transport on a transport vehicle, the support structure comprising:

a bolster frame including a base to be supported by the transport vehicle and a stanchion extending upwardly from the base and having a lower end connected to the base and an upper end opposite the lower end; ~~and~~

a cylindrical roller connected to the upper end and supported by the stanchion for rotational movement relative to the stanchion about a rotational axis, one of the legs of the concrete section intersecting the deck at an inner corner, the cylindrical roller adapted to support the concrete section at the inner corner[.]; and

a supporting pad spaced a non-zero distance below the cylindrical roller, and configured to have a first position in which the supporting pad supports one of the at least two legs, and a second position in which the supporting pad is removed from the one of the at least two legs.

2. (Original) The support structure of Claim 1, further comprising an opening near the upper end of the stanchion and a shaft extending through the opening and having a first end and a second end disposed on opposite sides of the stanchion from one another, the cylindrical roller having a first roller connected to the first end and a second roller connected to the second end.

3. (Original) The support structure of Claim 1, wherein the cylindrical roller is supported by the stanchion for pivotal movement relative to the stanchion about a pivotal axis being substantially perpendicular to the rotational axis.

4. (Original) The support structure of Claim 3, further comprising a spherical bearing connecting the cylindrical roller to the stanchion.

5. (Original) The support structure of Claim 3, wherein the cylindrical roller is pivotal relative to the stanchion from a rest condition, in which the rotational axis defines a rest axis, to a limit condition, in which the rotational axis defines a limit axis.
6. (Original) The support structure of Claim 5, wherein an angle formed by the rest axis and the limit axis is about 10 degrees.
7. (Original) The support structure of Claim 1, wherein the bolster frame includes a first bearing pad connected to the base for supporting one of the legs of the concrete section.
8. (Original) The support structure of Claim 7, further comprising a second bearing pad removably connectable to the first bearing pad.
9. (Original) The support structure of Claim 1, wherein the base defines two elongated tubular passages for receiving the forks of a fork lift device and moving the bolster frame.
10. – 26. (Cancelled)
27. (Added) A support structure for supporting a pre-formed concrete section having a deck and at least two legs for transport on a transport vehicle, the support structure comprising:
  - a bolster frame including a base to be supported by the transport vehicle, the base defining a base plane;
  - a stanchion extending upwardly from the base and having a lower end connected to the base and an upper end opposite the lower end, the lower end and the upper end defining a stanchion axis perpendicular to the base plane; and
  - a cylindrical roller connected to the upper end and supported by the stanchion for rotational movement relative to the stanchion about a rotational axis substantially parallel to the base plane and substantially perpendicular to the stanchion axis, one of the legs of the concrete section intersecting the deck at an inner corner, the cylindrical roller adapted to support the concrete section at the inner corner.

28. (Added) The support structure of Claim 27, further comprising an opening near the upper end of the stanchion and a shaft extending through the opening and having a first end and a second end disposed on opposite sides of the stanchion from one another, the cylindrical roller having a first roller connected to the first end and a second roller connected to the second end.
29. (Added) The support structure of Claim 27, further comprising a spherical bearing connecting the cylindrical roller to the stanchion.
30. (Added) The support structure of Claim 27, wherein the cylindrical roller is pivotal relative to the stanchion from a rest condition, in which the rotational axis defines a rest axis, to a limit condition, in which the rotational axis defines a limit axis.
31. (Added) The support structure of Claim 30, wherein an angle formed by the rest axis and the limit axis is about 10 degrees.
32. (Added) The support structure of Claim 27, wherein the base defines two elongated tubular passages for receiving the forks of a fork lift device and moving the bolster frame.
33. (Added) The support structure of Claim 27, wherein the bolster frame includes a first bearing pad connected to the base for supporting one of the legs of the concrete section.
34. (Added) The support structure of Claim 33, further comprising a second bearing pad removably connectable to the first bearing pad.

35. (Added) A support structure for supporting a pre-formed concrete section having a deck and at least two legs for transport on a transport vehicle, the support structure comprising:

a bolster frame including a base to be supported by the transport vehicle, the base defining a base plane;

a stanchion extending upwardly from the base and having a lower end connected to the base and an upper end opposite the lower end, the lower end and the upper end defining a stanchion axis perpendicular to the base plane;

a cylindrical roller connected to the upper end and supported by the stanchion for rotational movement relative to the stanchion about a rotational axis substantially parallel to the base plane and substantially perpendicular to the stanchion axis, one of the legs of the concrete section intersecting the deck at an inner corner, the cylindrical roller adapted to support the concrete section at the inner corner; and

a supporting pad positioned a vertical distance below the cylindrical roller, and the supporting pad being supported for movement between a first position in which the supporting pad supports one of the at least two legs, and a second position in which the supporting pad does not support the one of the at least two legs.

36. (Added) The support structure of Claim 35, further comprising an opening near the upper end of the stanchion and a shaft extending through the opening and having a first end and a second end disposed on opposite sides of the stanchion from one another, the cylindrical roller having a first roller connected to the first end and a second roller connected to the second end.

37. (Added) The support structure of Claim 35, further comprising a spherical bearing connecting the cylindrical roller to the stanchion.

38. (Added) The support structure of Claim 35, wherein the cylindrical roller is pivotal relative to the stanchion from a rest condition, in which the rotational axis defines a rest axis, to a limit condition, in which the rotational axis defines a limit axis.

39. (Added) The support structure of Claim 38, wherein an angle formed by the rest axis and the limit axis is about 10 degrees.

40. (Added) The support structure of Claim 35, wherein the base defines two elongated tubular passages for receiving the forks of a fork lift device and moving the bolster frame.